

# ENGINEERING CHANGE NOTICE

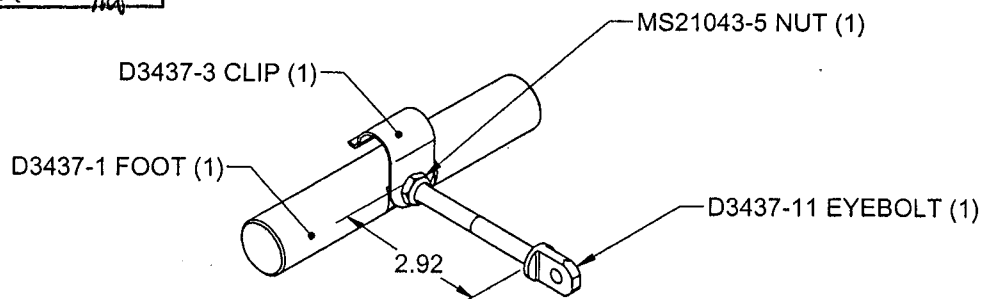
<b>DART AEROSPACE LTD</b>		<b>ECN #:</b> 720			
Date: 05.08.12		Created By: RF	Checked By: #		
Project No: D205-633 / D206-508		Approved By: #	Approved By: (Management if reqd) N/A		
Project Name: HELI-ACCESS STEP/ANTENNA MOUNT					
Description of Change: RELEASE D3437 REV. B DS19300 REV. B D206-508-041 REV. B2V					
<b>Notification/Acceptance</b>	<b>Affected</b>	<b>Initials</b>	<b>Authorization</b>		
QA	✓	W 820	OK per #		
Production	✓				
Planning	✓				
Marketing	✓				
<b>Engineering Actions</b>	<b>Yes</b>	<b>No</b>	<b>Responsible</b>	<b>To happen by:</b>	<b>Complete</b>
Update Blue/Pink File	✓		KJ/RF	05.08.24	05.08.24 #
Update DSI File	✓		KJ	05.08.24	05.08.24 #
Update D-Part Master Binder	✓		KJ	05.08.24	05.08.24 #
Update Grey Project Binder	✓		KJ	05.08.24	05.08.24 #
Update DEO Binder	✓		KJ	05.08.24	05.08.24 #
Update Master Document List		✓			
Update Drawing Approval Record	✓		KJ	05.08.24	05.08.24 #
Update Change Record Form		✓			
Move Electronic File	✓		KJ	05.08.24	05.08.24 #
Notify TCA of Change	✓		DS	N/A	N/A # 05.11.27
Notify FAA of Change		✓			
Update QSI 021		✓			
Update QSI 036		✓			
Scan Documents	✓		KJ	05.08.24	05.08.24 #
Update MIS Database		✓			
Update Access Database		✓			
Verification ARC		✓			
Create/Update STC Approval List		✓			
Create/Update IPP's	✓		JLM	ASAP	05.08.31
Create/Update BOM's	✓		KJ	ASAP	05.10.12 #
Create/Update PPP's		✓			
Update Paperwork Kits in Production	✓		RF/LL	ASAP	05.08.26
Update Paperwork Kits in Stock	✓		RF/LL	ASAP	05.08.26
Rework/Scrap Current Production		✓			
Rework/Scrap Kits in Stock?	✓		RF/JLM	ASAP	05.10.31
Create/Update Laminated Dwgs	✓	✓			
Create/Update Controlled Dwgs	✓		KJ	05.08.24	05.08.24 #
Create/Update FAI sheets	✓		JLM	ASAP	05.08.31
Create/Update CNC Programs	✓		JLM	ASAP	05.08.31
Create/Update Tooling		✓			
Create/Update DXF File		✓			
MPP required?		✓			
Notify Previous Customers		✓			
Notify Eurocopter France		✓			
<b>Notes:</b> BOM - UPDATE IPP'S FOR D3437-9/-11/-041/-043/-045 - UPDATE CNC PROGRAM FOR D3437-9/-11/-5 - UPDATE IPP/ BOM D205-633-021/-022/-023/-024/-025/-026 PART LIST - KEEP CHG 001 FOR D205-633-021/-022/-023/-024/-025/-026 STEPS. - UPDATE IPP FOR D206-508-041 done 05.09.09 - SEND TO DELASTER UPDATE DWG. D206-508-041 done 05.08.24 # + PAPERWORKS TO ADD DSI 9300 REV B - UPDATE KIT IN STOCK FOR D205-633-023/-024 check eye bolt as per D3437 REV B. # PART LIST AS PER DSI 9300 REV B. done 05.09.09 STRUT D2565-211 ADDED TO KITS IN STOCK (D205-633-023/024) RF 05.10.31					



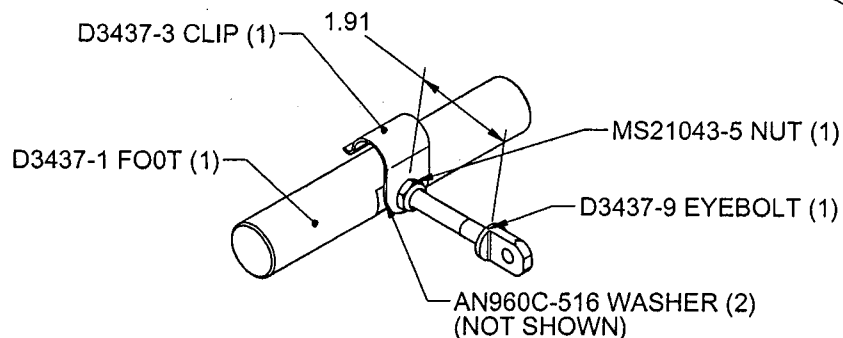
DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3437</b>	REV. B SHEET 1 OF 4
DATE <b>05.08.11</b>		TITLE <b>AFT STRUT ASSEMBLY</b>	SCALE 1:2
A	05.04.29	NEW ISSUE	
B	05.08.11	UPDATE D3437-5/-9/-11 DIMENSIONS	

**RELEASED**

05.08.16 *[Signature]*

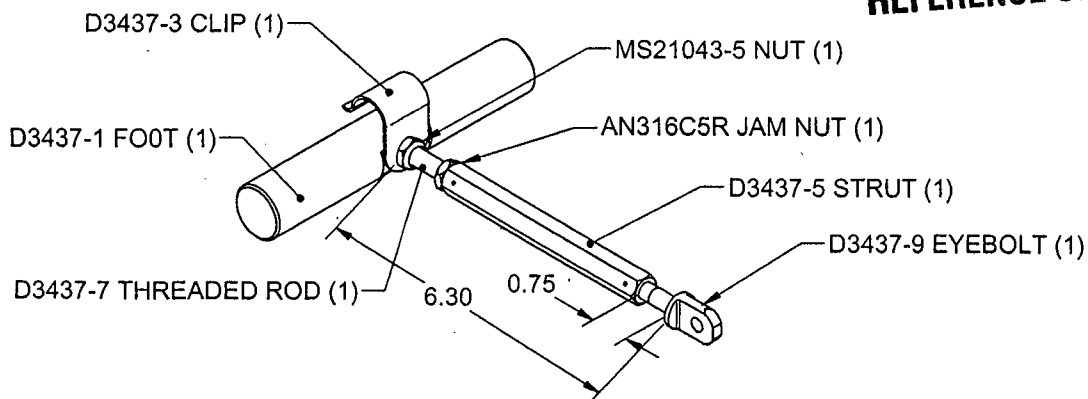


**D3437-041 AFT STRUT ASSEMBLY**



**D3437-043 AFT STRUT ASSEMBLY**

**REFERENCE ONLY**



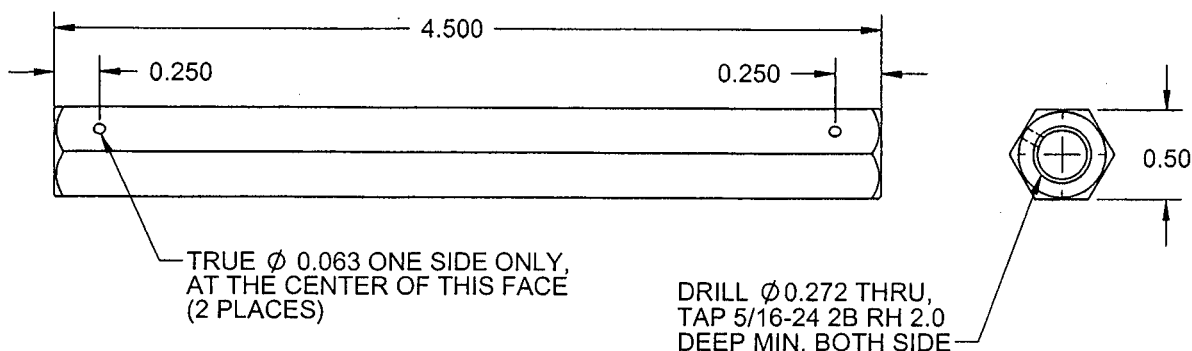
**D3437-045 AFT STRUT ASSEMBLY**

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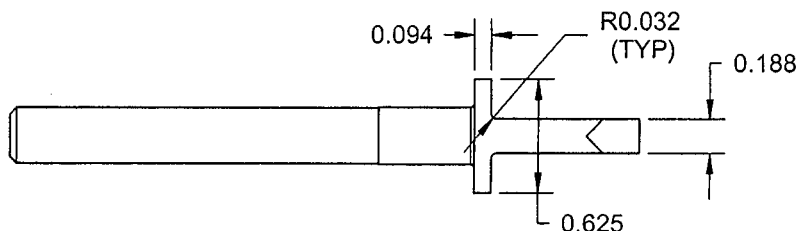


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CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3437</b>	REV. B SHEET 4 OF 4
DATE <b>05.08.11</b>		TITLE <b>AFT STRUT ASSEMBLY</b>	SCALE 1:2



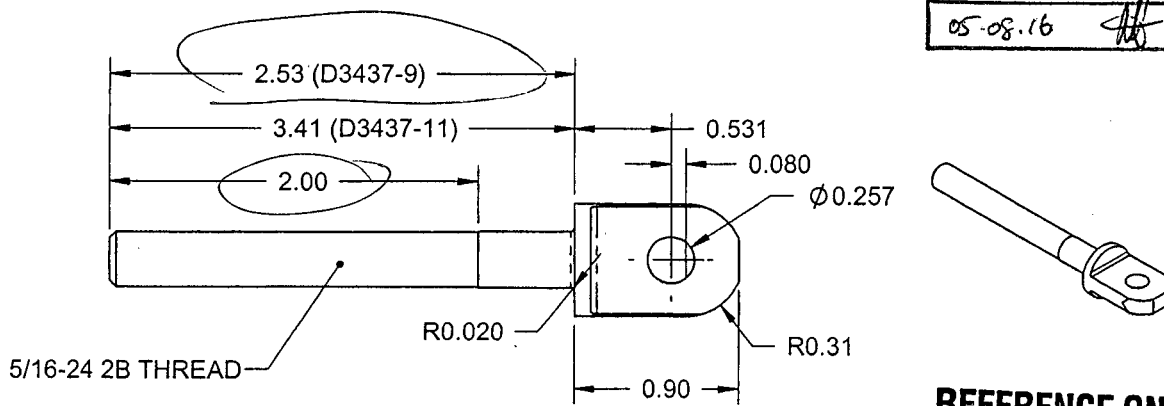
#### **D3437-5 STRUT:**

- 1) MATERIAL: AISI 303 STAINLESS HEX BAR (DART REF. SPEC M303H0.500)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010



**RELEASED**

05-08-16 *[Signature]*



#### **D3437-9/-11 EYEBOLT:**

- 1) MATERIAL: AISI 303 STAINLESS ROUND BAR (DART REF. SPEC M303R)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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